



Vibration Control Type 663-Window



- Vibration Acceleration (g, peak)
- 2 Relay-Switching Outputs** (Adjustable)
- Analogue Current Output: 4...20 mA
- Frequency Range: 10 Hz...1000 Hz
1 Hz...1000 Hz



* The hardware, the vibration control Type 663-Window, was tested using Exida's FMEDA. The results of the FMEDA meet the criteria according to SIL2, SIL3 and PL-d.

** In determining the safety function, using the safety key figures in accordance with the standards mentioned under item 4 in the safety manual, the relay contacts of the vibration control Type 663-Window were explicitly evaluated and taken into account. The current output 4...20 mA is not configured in a safety-relevant manner.

Instruction Manual

Vibration Control Type 663-Window

Standard

Zone-1-21

Zone-2-22

Issue: 01/02/2016

Attention!

Before commissioning the product, you must have read and understood the instruction manual in its entirety!

Should any question arise, please contact:

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Contents

1 Safety Information	4
2 Instruction Manual Scope	5
3 Vibration Control Type 663-Window	5
Standard, Zone-1-21, Zone-2-22	
4 Intended Use	5
5 Safety Level	5
6 Documents and Certificates	5
7 Responsibility for Safe Operation / Disclaimer	6
8 Fields of Application	6
9 Scope of Delivery	6
10 Electrical Data	7
11 Mechanical Data	9
12 Connections	10
13 Functional Description	11
14 Limit Value Adjustment	12
15 Self-Test	12
16 Mounting and Dismounting	13
16.1 Fastening on the Mounting Surface	13
16.2 Zone-2-22—Fastening Safety Clip / Protective Cover	14
16.3 Anti-tamper protection	15
17 Installation and Commissioning	15
18 Maintenance and Repairs	16
19 Grounding Concepts to Avoid Ground Loops	17
20 Order code	18

1 Safety Information

General Information

The safety instructions serve to protect persons and objects from damage and danger that may arise from misuse, incorrect operation, or other incorrect handling of devices, especially in potentially explosive atmospheres. Therefore, read the instruction manual carefully, before working with or commissioning the product. Ensure that the instruction manual is accessible to the operating personnel at all times.

Before commissioning or otherwise working with the product please check whether all the documents are available in their entirety. If some documents are missing or if further copies are required, they can be obtained in different languages.

This is a state-of-the-art product. Nevertheless there are a number of residual risks. This means that incorrect handling, misuse, or operation and maintenance by insufficiently trained personnel may cause hazards in the product which may themselves lead to bodily, machine, or system hazards. Everyone at the operating company, who is concerned with installing, operating, or maintaining the product, has to have read and understood the instruction manual. Only instructed, sufficiently trained and authorised personnel are allowed to mount, dismount, install, or repair this product.

Symbols Used



This symbol indicates an explosion hazard.



This symbol indicates an electrical hazard.



This symbol indicates (non-safety relevant) information.

2 Instruction Manual Scope

The present instruction manual of Vibration Control Type 663-Window is applicable for the models: Standard, Zone-1-21 and Zone-2-22.

The functionality of these models is identical. In addition, they have certifications and labellings allowing their operation in potentially explosive atmospheres. (see Sect. 7, Operation Areas).

3 Vibration Control Type 663-Window

The Vibration Control Type 663-Window ist applied for measurement and control of machines vibration-acceleration. It has the following features:

- Two limit values and related delays are seperately adjustable.
- Both relay-switching outputs indicate an exceeding of resp. a fall below the adjusted windowrange. This can be used to generate an alarm.
- Measured variable: Vibration acceleration, g (peak).
- Analoge current output: Interference free direct current signal of 4...20 mA, proportionally to the measuring range of the Control.
- A cable break at the Control cable is detectable by a succeeding evaluation device:
Value of the direct current signal < 3,5 mA.

4 Intended Use

The Type 663-Window serves as protection for machines and mechanical equipment against undue mechanical vibrations. It exclusively serves for measurement of mechanical vibrations.

Main areas of application: Conveyor and sieving equipment, drying and cooling systems and similar oscillating mechanical plants and equipment.

5 Safety Level

The hardware, vibration control Type 663-Window, was tested using Exida's FMEDA. The results of the FMEDA meet the criteria according to SIL2, SIL3 and PL-d.

For more information, refer to the safety manual.

6 Documents and Certificates

Please see www.hauber-elektronik.de for the following documents and certificates for Type 663-Window:

- EC Declaration of Conformity
- Safety manual SIL2
- Safety manual SIL3
- Declaration of conformity ATEX zones 2 und 22, no.: LU 15 ATEX 0131X
- EC-type examination certificate ATEX zones 1 und 21, no.: SNCH 09 ATEX 4380

7 Responsibility for Safe Operation / Disclaimer

The correct layout of the electrical connections with regard to explosion protection directions and correct commissioning is the sole responsibility of the system owner.

If the owner commissions a subcontractor to build the system, the system cannot be commissioned unless the subcontractor has submitted an installation certificate as proof of the correct nature of the installation, in accordance with applicable regulations.

The owner must inform the relevant authorities about initial commissioning of explosion-protected systems or system parts as well as about re-commissioning following major modifications or maintenance work

8 Fields of Application

Model	Application Fields	Labelling
Standard	Non-explosive atmospheres	SIL3* SIL2 PL-d
Zone-1-21	Potentially explosive atmospheres, zones 1 and 21	SIL3* SIL2 Ex II 2 G Ex d IIC T4 Gb PL-d II 2 D Ex tb IIIC T120 °C Db
Zone-2-22	Potentially explosive atmospheres, zones 2 and 22	SIL3* SIL2 Ex II 3 G Ex d nA IIC T4 Gc PL-d II 3 D Ex tc IIIC T120 °C Dc

* The hardware, i.e., vibration control Type 663-Window, was tested using Exida's FMEDA. The results of the FMEDA meet the criteria according to SIL2, SIL3 and PL-d

9 Scope of Delivery

Variant	Delivery Contents
Standard	<ul style="list-style-type: none"> • Vibration Control Type 663-Window • Allen Screw, M8 x 20 mm • Spring Washer, M8 • Instruction Manual
Zone-1-21	<ul style="list-style-type: none"> • Vibration Control Type 663-Window • Integrated Cable, L= 2, 5, 10, 25 m or on request • Allen Screw, M8 x 20 mm • Spring Washer, M8 • Instruction Manual
Zone-2-22	<ul style="list-style-type: none"> • Vibration Control Type 663-Window • Protective Cover for M12 Connector • Safety Clip • Allen Screw, M8 x 20 mm • Spring Washer, M8 • Instruction Manual
	<p>Available Supplies:</p> <ul style="list-style-type: none"> • Allocable Mating Connector, for Assembly, M12, 8-Pin • Connection Cable, M12 Socket, 8-Pin, 0.25 mm², L= 2 m, 5 m or 10 m • EMC Adapter

10 Electrical Data

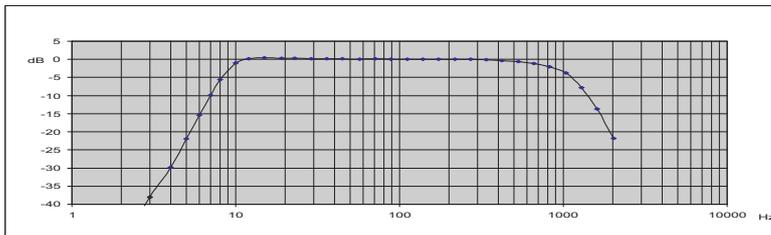


Only unscrew the housing cover if Type 663-Window is disconnected from the mains or if the atmosphere is non-explosive. Otherwise, there is an explosion hazard from sparking when operating ATEX-certified Type 663-Window in potentially explosive atmospheres!

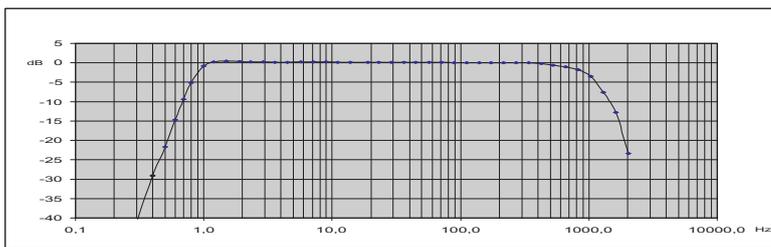
Prior to commissioning Type 663-Window, protect the mains using a microfuse (medium time lag 160 mA, breaking capacity C)!

Measuring Range:	0...4 g (peak) 0...6 g (peak) 0...6,4 g (peak) 0...12 g (peak)		<ul style="list-style-type: none"> • Each Type 663-Window has one of the listed measuring ranges. • Further measuring ranges on request.
Measuring accuracy:	± 5%		<ul style="list-style-type: none"> • Please indicate the measuring range in your order.
Transverse sensitivity:	< 5 %		
Frequency range:	10 Hz...1000 Hz (standard) 1 Hz ...1000 Hz (optionally)		
Output signals:	1 x 4...20 mA 2 x relay contact		
Relay switching load:	1A / 30V DC		
Voltage supply:	24V DC ±10%		
Power input (max.):	80 mA		
Ambient temperature:	-30°C...+60°C		
Operating temperature range:	-30°C...+85°C (meas. head temp. at fastening)		
Burden/load (max.):	500 Ω The burden comprises the resistance of the evaluation unit, the specific line resistance, and the transition resistances.		
Fusing:	Microfuse (medium time lag, 160 mA, breaking capacity C)		
Automatically:	As soon as the vibration values fall below the limit values, the relays automatically re-energise		

Frequency Response 10 Hz...1000 Hz



Frequency Response 1 Hz...1000 Hz



11 Mechanical Data

Housing material:

M12 connector material:

Cable gland:

Fastening:

Mounting:

Weight:

IP code:

V2A stainless steel; material no.: 1.4305

CuZn (brass), nickel plated

V2A stainless steel

Allen screw, M8 x 20 mm,

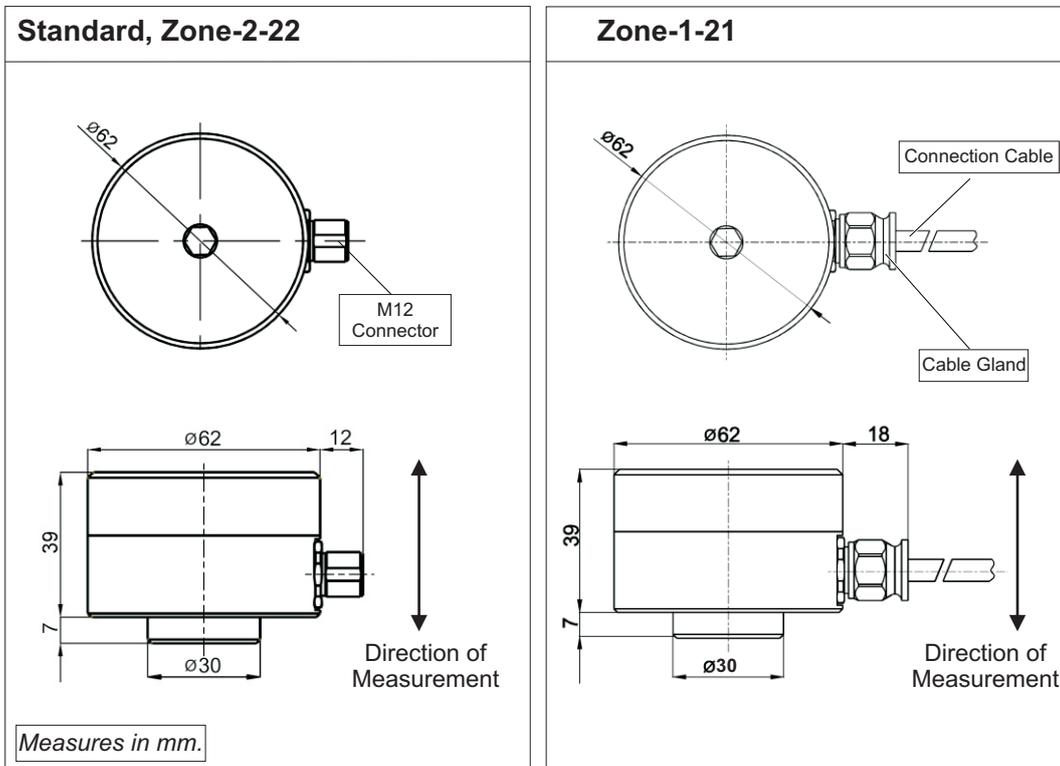
Thread pitch: 1.25 mm

Ground housing using M8 fastening (see Sect.16).

approx. 500 g

IP 67

Housing Dimensions and Direction of Measurement



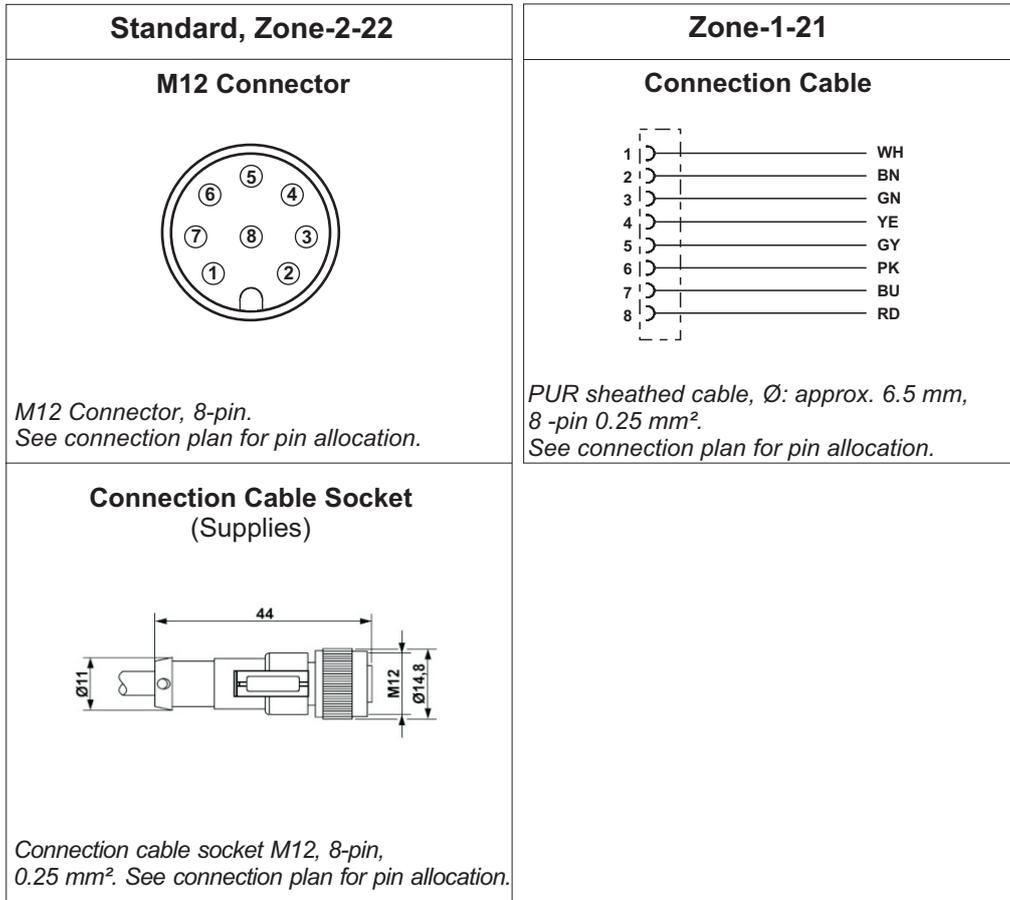
Housing Dimensions and Direction of Measurement: Standard, Zone-2-22

Housing Dimensions and Direction of Measurement: Zone-1-21

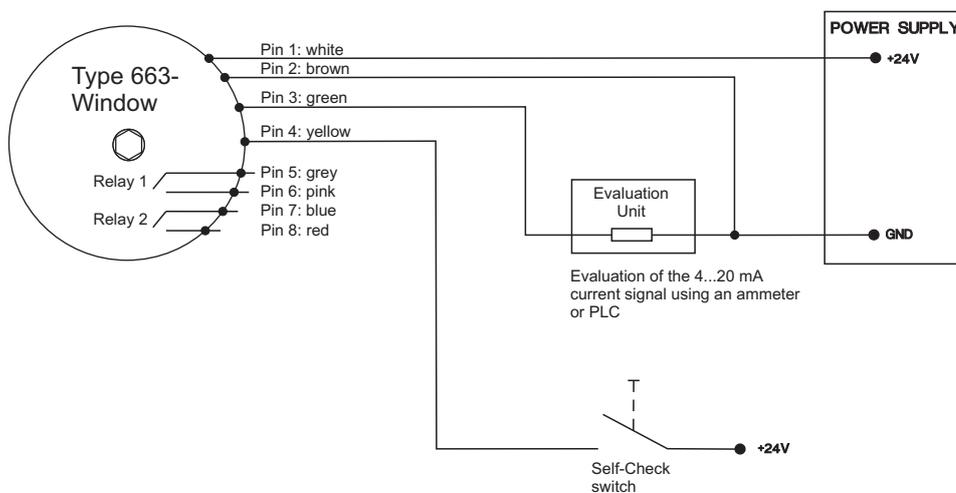


Note: Direction of measurement = direction of fastening

12 Connections



Connection Plan for All 3 Models



Note: The connection plan shows the alarm condition and/or the currentless condition! Relay 1 and 2 are dropped out (see p. 11 for more information on operating conditions).

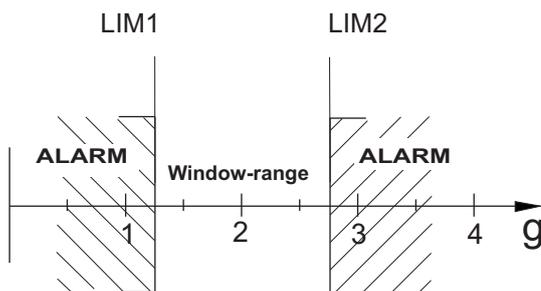
13 Functional Description



The housing cover may only be unscrewed, if the Type 663-Window is either separated from the mains or no explosion endangered atmosphere exists. Otherwise danger of explosion because of sparking, when the ATEX-certified Type 663-Window is operating in explosion endangered areas!

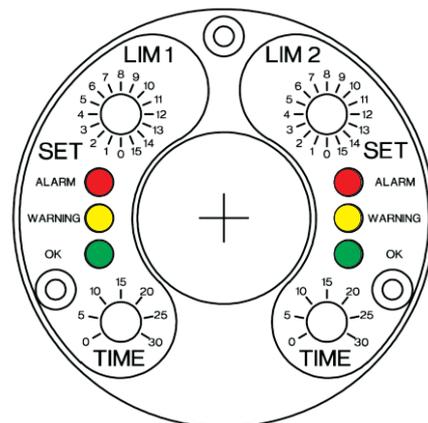
The Type 663-Window is applied for the detection of vibration-acceleration. If the value of the acceleration is below or above an adjustable window-range, an alarm is generated. The sensor contains two independent channels - LIM1 and LIM2. The lower limit of the window-range will be adjusted with LIM1 and the upper limit with LIM2 (see diagram).

<p>Settings</p> <ul style="list-style-type: none"> • SET Turn-switch : • TIME Potentiometer : 	<p>Adjustment of the limit in 15 steps (see table, page 12).</p> <p>Adjustment of the delay-time, without steps, 0...30 sec.</p>
<p>Operating conditions</p> <ul style="list-style-type: none"> • Green OK-LED: • Yellow WARNING-LED: • Red ALARM-LED: 	<p>The acceleration-value moves within the window-range.</p> <p>The acceleration-value has exceeded the window-range, and the delay-time of the alarm is running.</p> <p>The acceleration-value has exceeded the window-range, and the delay-time of the alarm has expired.</p>



Measuring range: 0...4 g
 Limit LIM1 = 1,25 g
 Limit LIM2 = 2,75 g
 Window range: 1,25...2,75 g

Example Adjustment Window-range



Operator's controls

14 Limit Value Adjustment

SET Turn-Switch Position	Limit Values Range 0...4 g (Peak)	Limit Values Range 0...6 g (Peak)	Limit Values Range 0...6,4 g (Peak)	Limit Values Range 0...12 g (Peak)
0	0	0	0	0
1	0,25	0,375	0,4	0,75
2	0,50	0,75	0,8	1,5
3	0,75	1,125	1,2	2,25
4	1	1,5	1,6	3
5	1,25	1,875	2	3,75
6	1,50	2,25	2,4	4,5
7	1,75	2,625	2,8	5,25
8	2	3	3,2	6
9	2,25	3,375	3,6	6,75
10	2,50	3,75	4	7,5
11	2,75	4,125	4,4	8,25
12	3	4,5	4,8	9
13	3,25	4,875	5,2	9,75
14	3,50	5,25	5,6	10,5
15	3,75	5,625	6	11,25

15 Self-Test

The self-test is to verify the correct functioning of the vibration control. Therefore, a test signal is applied to pin 4 of the control. The test signal simulates a vibration amplitude exceeding the maximum limit value. This will trigger the control's alarm condition.

Test signal:

- a. Direct current, 24 V DC or
- b. Square wave signal, 24 V DC / 0.5 Hz

Initial state: Normal operation

Self-test start:

- Apply the test signal to pin 4.
 - The output current signal increases up to ~23 mA.
 - After < 35 s, the alarm relays drop out.
 - If one or both alarm relays fail to drop out, this indicates a fault.
- Remove the test signal.
 - After a further < 60 s the output current signal has returned to 4 mA or its actual value.

End self-test.

Final state: Normal operation

Duration: approx. 95 s



• **Test signal a** is only available for production no. 75478 or later.

16 Mounting and Dismounting

Only authorised experts, who are familiar with the safety instructions for handling electrical components, are allowed to perform mounting or dismounting work on or using this control. For handling ATEX-certified controls within potentially explosive atmospheres the expert also has to be familiar with the safety instructions relevant there.



Before mounting or dismounting, disconnect the control from the mains! Ensure that disconnected plug connections are always de-energised! Otherwise, there is an explosion hazard from sparking when operating ATEX-certified Type 663-Window in potentially explosive atmospheres!



Ground the control housing via the fastening, i.e. the machine earth or a separate earth conductor (PE)!

16.1 Fastening on the Mounting Surface

Requirements

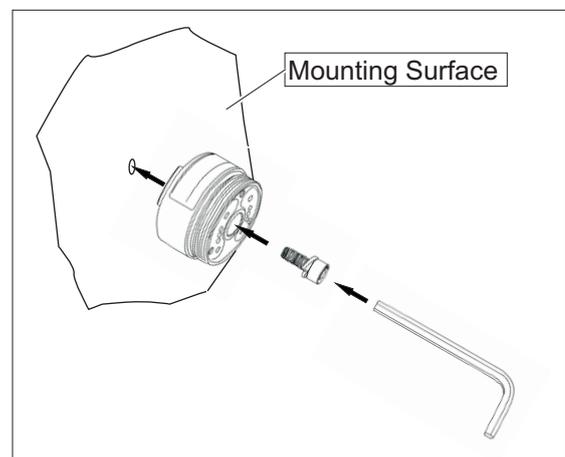
- Mounting surface clean and flat, i.e. free from paint, rust, etc.
- Threaded hole on the mounting surface:
Depth: 15 mm
Thread: M8

Tools and materials

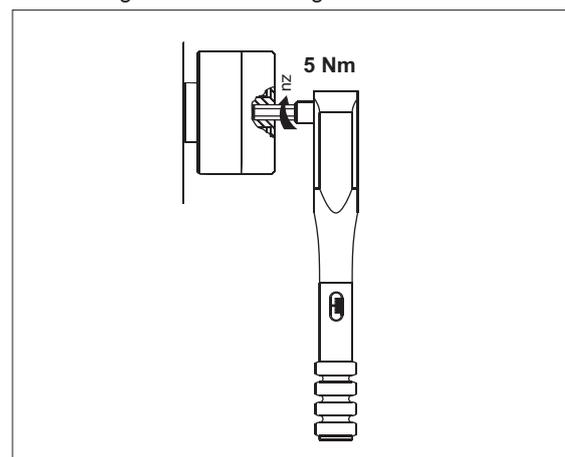
- Allen key, SW6, SW8
- Torque wrench SW8
- Allen screw M8x20
- Spring washer for M8

Workflow

1. Unscrew housing cover from housing base.
 - Allen key, SW8
2. Use Allen screw and spring washer to **friction-lock** the control on the mounting surface.
 - Allen key, SW6
3. Slightly fasten housing cover to housing base by hand.
(Avoid jamming the thread!)
Tighten housing cover using a tightening torque = 5 Nm.
 - Torque wrench SW8



Fastening on the mounting surface



Tightening housing cover using a torque wrench



Note: To prevent any cold-welding between housing cover and housing base, the control is delivered with a fitting lubricant for stainless steel connections applied to its thread.

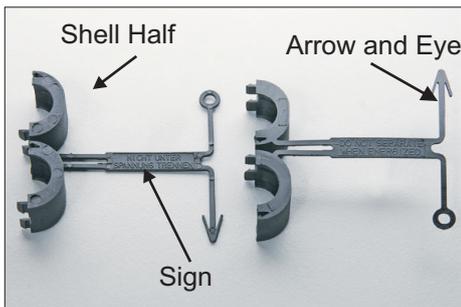
16.2 Zone-2-22—Fastening Safety Clip / Protective Cover



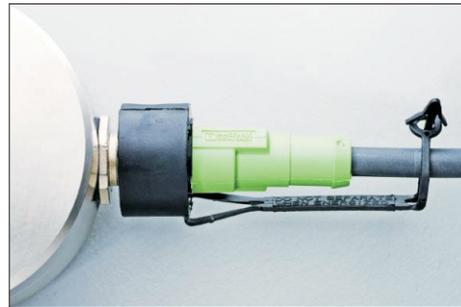
Always operate model Zone-2-22 with the safety clip to avoid accidental disconnection of the plug connection! Otherwise, there is an explosion hazard from sparking when operating this control in potentially explosive atmospheres!

Fastening Safety Clip

1. Fully insert the connection cable socket into the M12 connector.
(Pay attention to the code cam position!)
2. Tightly fasten the lock-nut of the connection cable socket by hand.
3. Mount the safety clip to avoid accidental disconnection of the plug connection:
 1. Place both shell halves of the safety clip around the plug connection.
 2. Press both shell halves of the safety clip together by hand until the catch lock engages.
 3. Place the arrow connected to both shell halves around the cable, then thread it through the eye on the other end so that the notice sign is legible alongside the cable.



Safety Clip



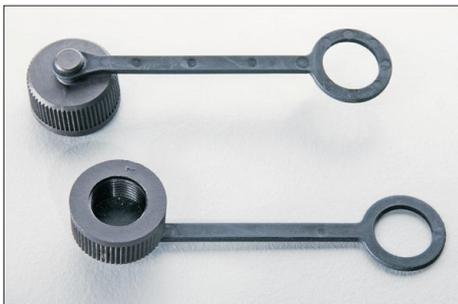
Fastened Safety Clip

Fastening Protective Cover

Fasten the protective cover using the M12 connector after disconnecting the plug connection!

Disassemble the safety clip and fasten the protective cover:

1. Disconnect the control from the mains.
2. Separate both shell halves of the fuse clip using a screw driver.
3. Use the M12 connector to firmly close the protective cover.



Protective Cover



Fastened Protective Cover

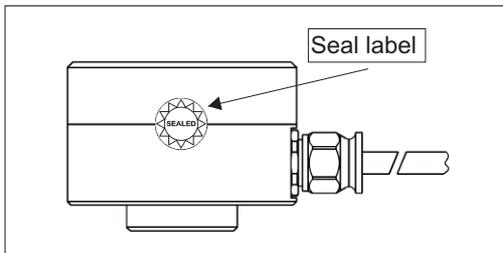
16.3 Anti-tamper protection

Attaching the seal label

The "SEALED" seal label indicates that it is not permissible to open the casing cover.

After the system operator has assembled the casing cover, the seal label is attached to the side so that it covers the casing parting line.

Any attempt to tamper with the casing will destroy the label and makes the attempted tampering visible to the system operator.



Attaching the seal label

17 Installation and Commissioning

Only authorised experts, who are familiar with the safety instructions for handling electrical components, are allowed to install or commission this control. For handling ATEX-certified controls within potentially explosive atmospheres the expert also has to be familiar with the safety instructions relevant there.



Ensure the housing cover is properly fastened prior to commissioning (tightening torque = 5 Nm)! Otherwise, there is an explosion hazard from sparking when operating ATEX-certified Type 663 in potentially explosive atmospheres!



Prior to commissioning Type 663, protect the mains with a microfuse (medium time lag, 160 mA, breaking capacity C)!

Protect the connection cable and possible extension cables from electrical influences or mechanical damage! Ensure to strictly follow local regulations and directives!

Check the self-test during commissioning.

18 Maintenance and Repairs

Only authorised experts, who are familiar with the safety instructions for handling electrical components, are allowed to repair this control. For handling ATEX-certified controls within potentially explosive atmospheres the expert also has to be familiar with the safety instructions relevant there.



Disconnect Type 663 from the mains prior to performing repair or cleaning work! Ensure that disconnected plug connections are always de-energised! Otherwise, there is an explosion hazard from sparking when operating ATEX-certified Type 663 in potentially explosive atmospheres!



Immediately replace defective connection cables! Otherwise, there is an explosion hazard from sparking when operating ATEX-certified Type 663 in potentially explosive atmospheres!

If the control is defective, replace it in its entirety!



Note: Type 663 and its models are maintenance free!

Error Table

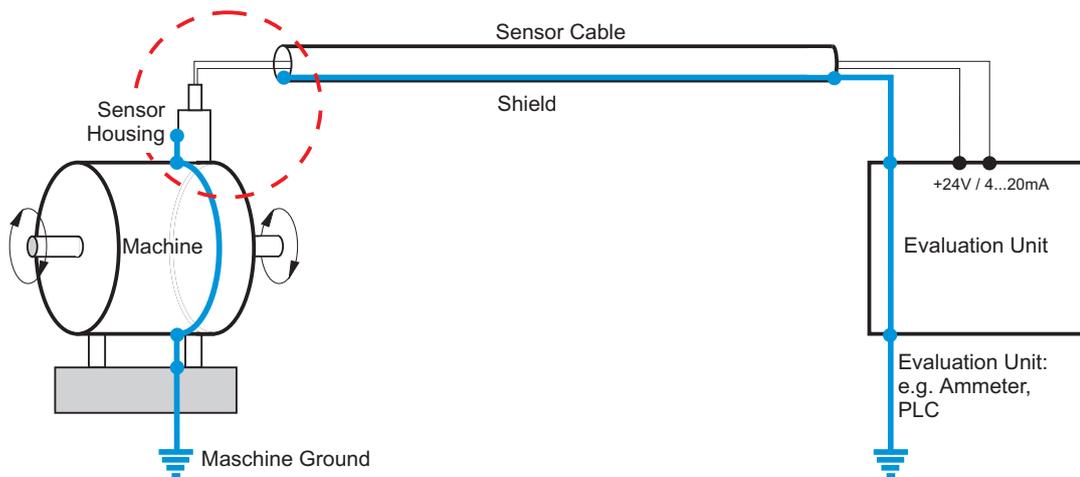
Error	Cause	Countermeasure
No measured value (4...20 mA)	No power supply	Check power supply and/or connection cable
	Connection cable interrupted	Replace connection cable
	Defective fuse	Replace fuse
	Wrong connection cable polarity	Correct connection cable polarity
	Defective control	Replace control
Relay fails to switch	Limit value incorrectly adjusted	Correctly adjust limit value
	No power supply	Check power supply and/or connection cable
	Connection cable interrupted	Replace connection cable
	Defective fuse	Replace fuse
	Wrong connection cable polarity	Correct connection cable polarity
Incorrect reading	Defective control	Replace control
	Control mounting not friction-locked	Friction-lock control
EMC issues	Control mounting at wrong position	Mount control at correct position
		See Sect. 19, Grounding Concepts

19 Grounding Concepts to Avoid Ground Loops

Ground loops are among the most frequent problems in measurement setups with sensitive sensor technology. They arise through unwanted potential differences inside the current circuit between sensor and evaluation unit. As a countermeasure we recommend our **Standard Grounding Concept** or, depending on your application, our **Alternative Grounding Concept**.

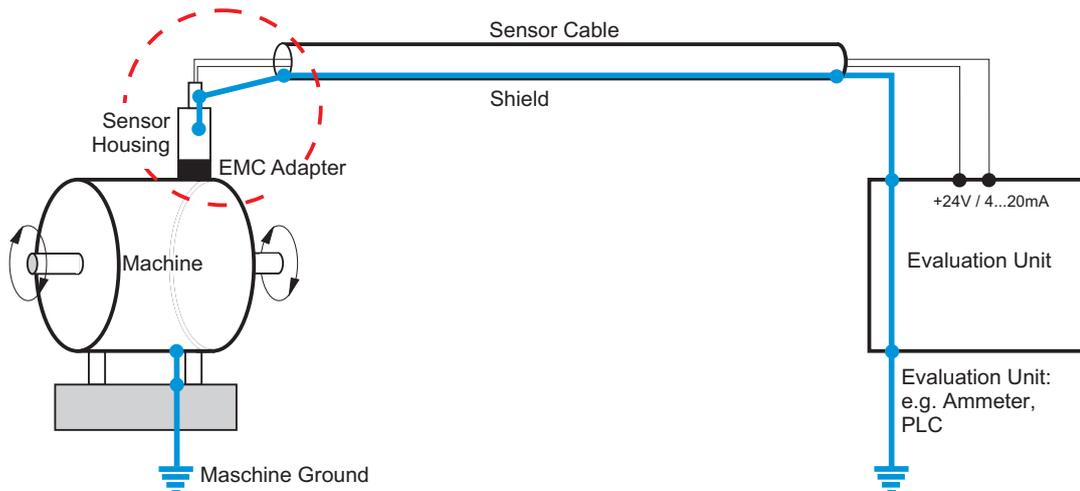
Standard Grounding Concept

In the Standard Grounding Concept the shield of the sensor cable is not connected to the sensor housing (dotted circle). The potential applied to the sensor housing and the machine ground is identical.



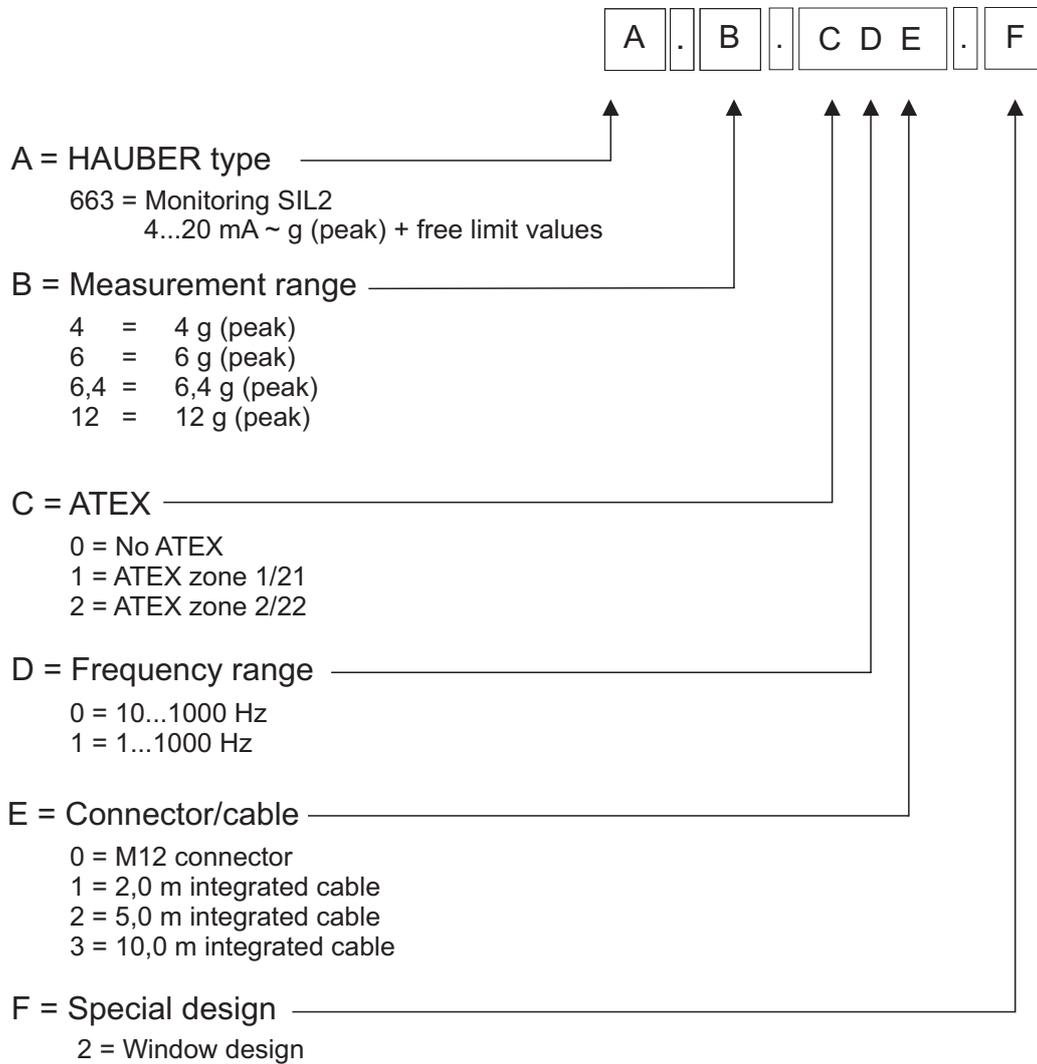
Alternative Grounding Concept

In the Alternative Grounding Concept the shield of the sensor cable is connected to the sensor housing (dotted circle). The sensor housing is uncoupled from the machine ground via an EMC adapter (black).



Please indicate in your order if you wish to use the **Alternative Grounding Concept**. We will then offer you the respective sensor cable and EMC adapter.

20 Order code



Example:
Type 663.4.000.2

Vibration monitoring type 663
Measurement range 4 g (peak)
Frequency range 10...1000 Hz
No ATEX
With M12 plug-in connection
special design = Window

Example:
Type 663.6,4.113.2

Vibration monitoring type 663
Measuring range 6,4g (peak)
Frequency range 1...1000 Hz
ATEX zone 1/21
With integrated cable 10.0 m
special design = Window